

SB Series is a specialized 1 or 2 component pad printing ink with excellent adhesion to rubber-like substrates. Its unique flexibility, high gloss and opacity make it the ideal choice for rubberized and softtouch items. SB as a 2 component ink provides exceptional mechanical abrasion resistance.

APPLICATIONS:	Rubber	
	Polyurethane based materials	
	Flexible substrates	
	Textiles	
FEATURES:	One- or two-component ink.	
	Glossy finish, fast drying, good opacity.	
OUTDOOR RESISTANCE:	Not suitable for printed objects destined	d outdoors.
Mixing Preparation: 2 Component Usage Optional	Solvent- 15-20%	
	Hardners- 10:1	
	Screen Printing- 8-15%	
DRYING PROCESS:		
DRYING PROCESS:	Ready for overprinting in less than 60 s Dust dry in 20 minutes at room tempera	
DRYING PROCESS:	Dust dry in 20 minutes at room tempera	
DRYING PROCESS:  COLOR RANGE:	Dust dry in 20 minutes at room tempera Complete cross-linking (full cure) of the	inks is realized in 6-8 days at room temperatures
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	Dust dry in 20 minutes at room tempera Complete cross-linking (full cure) of the	inks is realized in 6-8 days at room temperatures  133 141 134 142
	Dust dry in 20 minutes at room temperal Complete cross-linking (full cure) of the  160 110 117 124 165 111 120 130 112 121 131	inks is realized in 6-8 days at room temperatures  133 141 134 142 136 150
	Dust dry in 20 minutes at room tempera Complete cross-linking (full cure) of the  160 110 117 124 165 111 120 130 112 121 131 115 122 132  Also available:	inks is realized in 6-8 days at room temperatures  133 141 134 142 136 150 140 151
	Dust dry in 20 minutes at room tempera Complete cross-linking (full cure) of the  160 110 117 124 165 111 120 130 112 121 131 115 122 132	inks is realized in 6-8 days at room temperatures  133 141 134 142 136 150 140 151
	Dust dry in 20 minutes at room tempera Complete cross-linking (full cure) of the  160 110 117 124 165 111 120 130 112 121 131 115 122 132  Also available: Metallic colors • Mixing colors • HD co	inks is realized in 6-8 days at room temperatures  133 141 134 142 136 150 140 151
COLOR RANGE:	Dust dry in 20 minutes at room tempera Complete cross-linking (full cure) of the  160 110 117 124 165 111 120 130 112 121 131 115 122 132  Also available: Metallic colors • Mixing colors • HD color-house color-matching	inks is realized in 6-8 days at room temperatures  133 141 134 142 136 150 140 151  blors
COLOR RANGE:  AUXILIARIES &	Dust dry in 20 minutes at room tempera Complete cross-linking (full cure) of the  160 110 117 124 165 111 120 130 112 121 131 115 122 132  Also available: Metallic colors • Mixing colors • HD color-house color-matching  Fast Solvent	inks is realized in 6-8 days at room temperatures  133 141 134 142 136 150 140 151  Dlors  SB-M Solvent
COLOR RANGE:  AUXILIARIES &	Dust dry in 20 minutes at room tempera Complete cross-linking (full cure) of the  160 110 117 124 165 111 120 130 112 121 131 115 122 132  Also available: Metallic colors • Mixing colors • HD color-house color-matching  Fast Solvent Slow Solvent	ture inks is realized in 6-8 days at room temperatures  133

## PRODUCT CLASSIFICATION:

InkAway!

**INK REMOVAL:** 

The SB Series Ink is classified as NT (non-toxic) and are formulated with pigments which are free from heavy metals. Safety Data Sheets are available according to UE regulation. Main indications are carried on the product label.

Not suitable for contact with food (not conform to FDA).

## NOTE

Our technical consultancy carried out by word, writing or thorough testing are based on our best knowledge. This does not exempt the customer from carrying out their own testing on our products in order to check their suitability for adhesion.